STOCKTON STREET
MARL. LIGHTS K.S. REG. 83MM F.T.B. Effective Date: April 26, 1982
690 (PC)

FILTER SPECIFICATION FOR MARLBORO LIGHTS K.S. REGULAR 83MM F.T.B.

COPY

Filter Rod - 4 Up; 108mm Length

Plug Maker - KDF-2/AF-1 ; MARK VI/MINIATURE

Tow - 3.7/48,000 #10; P.M. Material Code 05-520-A(EAST); 05-520-B(CEL)

Plasticizer - Pz. C-111-X @ 9% of Dry Weight; P.M. Material Code 05-832-A
7.14 gms/100 108mm Rods

KDF-2/MARK VI Plug Wrap - Dexter X4855; 26.5mm x 4000M; P.M. Material Code 06-171-A

Glue Lines - Two

Type - Polymer 255-11X; P.M. Material Code 61-007-A
Polymer 428-140HV; P.M. Material Code 61-328-A

KDF-2/MARK VI Lap Adhesive - Ansco 229; P.M. Material Code 61-211-A
Fuller 3556; P.M. Material Code 61-202-A
Fuller 1076; P.M. Material Code 61-201-A

Circumference - 24.70mm (Laser Mike)

Resistance to Draw - 108mm Rod - 15.80 inches of water (TOTAL ENCAP)
27mm Plug - 3.90 inches of water

Dry Weight - 79.36 gms/100 108mm Rods

Dry Weight (W/GL) - 79.83 gms/100 108mm Rods

Wet Weight (W/GL) - 86.97 gms/100 108mm Rods

Prepared By: Debbie J. Morgan

Approved By: Operations Services

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This supersedes specification dated July 28, 1981. Reason for Change:
Plugwrap changed from Sch. 17M1; 26.5mm x 5000M; P.M. Material Code 06-204-A
to Dexter X4855; 26.5mm x 4000M; P.M. Material Code 06-171-A.

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